



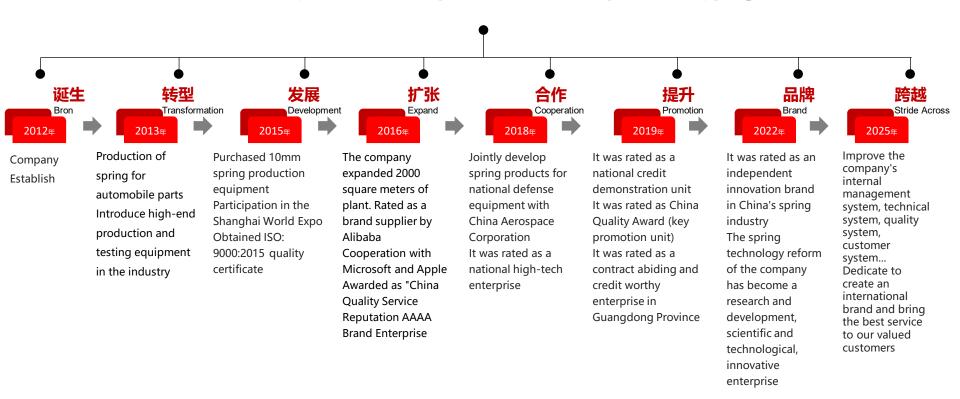
- ◆ Eco industrial company limited established since 2012;
- Manufacturing: Customizing various styles of springs, fastener and hardware stamping parts, the spring material wire diameter available from 0.02 to 25mm. (Compression spring, torsion spring, stretching spring, linear spring, automobile spring, antenna spring, battery spring, electrical appliances spring, electronic products spring......)
- Quality Control: Has passed ISO9001:2015 quality system certification, complete testing instruments. Such as: Switzerland's image measuring instrument, CCD full detector, IM-6225 Japan image size measuring instrument, two element projector, torsion testing machine, Japan imported pressure tension testing machine, salt spray testing machine, life testing machine, etc.
- Application Range: Used in electronics, electrical appliances, automobiles, high-speed rail, subway, aviation, military, medical, toys, locks, stationery, baby carriage, bicycle, gifts, handicrafts, kitchen and bathroom, cameras, printers, office equipment, precision equipment, all kinds of transportation, etc.
- The company has more than 30 years of professional experience of senior engineers and senior technical team, a number of national patent technology, to a number of listed enterprises and aerospace, military to provide a number of spring solutions, to help customers in the same industry to enhance the core competitiveness, and then get more orders.







# The history of the development of Eco – Rapid Prototyping







## **Precision Springs**

Customizing various styles of springs, fastener and hardware stamping parts, the spring material wire diameter available from 0.02 to 25mm, Compression spring, stretching spring, torsion spring, linear spring, spring (constant force spring, fixed force spring, flat wire spring) square wire spring, paper clip, battery spring, antenna spring, toy spring, lighting spring, medical instrument spring......



## **Precision CNC Machining Parts**

Stainless steel parts, copper parts, non-standard parts, special-shaped parts, nuts, nut posts, connectors, pins, shaft cores...... (Material: iron, stainless steel, copper, aluminum.....)



#### **Fastener and Screws**

Specializing in the production and development of various materials of drilling screws, self-tapping screws, machine teeth plate gold screws, electronic screws; Inner hexagon screws, etc



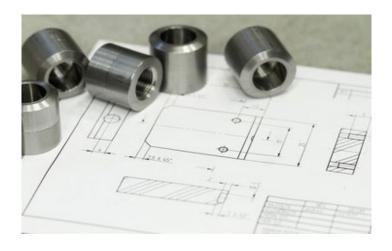
### **Stamping parts**

All kinds of precision stamping parts, shrapnel, contact sheet, copper sheet, stainless steel sheet, manganese steel sheet and so on...



## **Assembly**

The company has silver welding, brazing, butt welding, spot welding, argon arc welding, laser welding..... Product assembly and welding.





# 各类铁扣

ALL KINDS OF IRON BUTTONS

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# 各类车件

VARIOUS CNC PRECISION PARTS

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# 五金冲压

METAL STAMPING

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电池弹簧

BATTERY SPRING

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五金弹簧

HARDWARE SPRING

冲压弹片

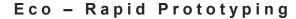
**PUNCHING SHRAPNEL** 

五金配件

HARDWARE ACCESSORIES

螺丝螺母

**SCREW NUT** 





### **01.** 3D forming machine, wire spring machine

Maximum production line diameter 25MM, all kinds of 3D line forming products and high difficulty spring products.

## 02, shot blasting

Repair material scars, increase the life of the spring.

### **03.** Post-processing equipment

Products of grinding, rubbing teeth, embossing, ear pressure, sharpening, etc.

# **04.** Testing equipment

The world's most precise strength tester, Swiss 3D imaging instrument, CCD full inspection instrument

## 05. Cleaning and shot blasting

Improve the surface finish, deburring.











#### Aerospace and defense industry

National defense military equipment spring, unmanned system equipment spring, military communication system antenna spring, aerospace, weapons, ships, radar, electronics and communication station antenna spring and other related fields.



#### Electronic products and smart home industries

Garden electric lawn mower, electric spray machine, electric scraper, fixed torque torque screwdriver, electric punching scissors, printers, office equipment, computer adjustment equipment, keyboard, mouse, calculator, remote control, air conditioning, TV, washing machine, smart home related fields.



#### 向腰椎融合装置





#### Medical device industry

Medical instruments, electronic blood pressure instrument, blood glucose tester, radiotherapy machinery, auxiliary surgical instruments, cardiac pacemaker spring, intracranial auxiliary stent spring, heart stent guide wire, heart valve tension spring, endovascular microcatheter guide wire, cardiovascular, digestive tract, urinary system and other medical equipment related fields.

### Instrument and energy industry

Air valve, hydraulic valve spring, prom parts,high precision instrument and other energy industry related accessories.

#### Other industries

Used for toys, locks, stationery, gifts, handicrafts, kitchen and bathroom supplies, cameras, precision equipment, sports equipment, sluice gates, fishing tackle, etc

# Agricultural machinery, engineering machinery, metallurgical machinery and railway industry

Harvesting machinery, cotton picker, processing machinery, animal husbandry machinery, feed processing machinery, orchard machinery, transplanting machinery, high-speed rail, subway etc related fields.



#### Automobile, motorcycle and buggy industries

All kinds of automobile damping spring, brake spring, switch spring, pressure spring, torsion spring, tension spring, inductance forming, new energy copper bar and other door accessories; Energy tools, bicycles, buggies, safety seats, baby strollers, cribs, children's electric vehicles, baby walkers, high dining chairs, travel boxes and other related fields.







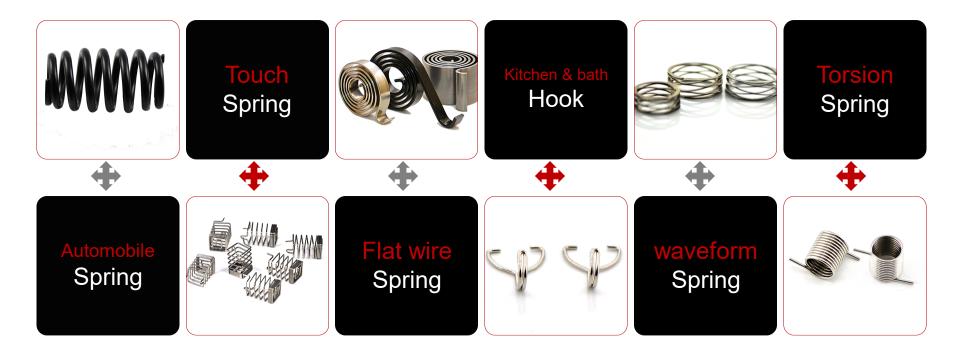


















**TENSION SPRING** 

**COMPRESSION SPRING** 

**TORSION SPRING** 









**VARIOUS PINS** 

LIGHTING SPRING

PROCESS SPRING

**SCREW NUT** 



#### Soft conductor for new energy battery

Soft connection of new energy battery is a kind of soft conductive device. The soft part is protected by the flexible expansion joint and has no limitation on the assembly Angle. A hard connection is the same as a soft connection, but lacks the advantages of a soft connection. Battery soft connection strong conductivity, small resistance value, durable, good electrical performance, easy to use and install, can improve the electrical conductivity, adjust the equipment installation error, at the same time (shock) compensation function, easy to detect and equipment maintenance.

Soft connection composition of new energy battery: copper foil thickness \* copper foil width \* copper foil length What materials do you need for copper bar customization?

First: there should be detailed product drawings including 2D and 3D

Second: the need to have the parameters of the product include what to use on the voltage of the product chart, what surface treatment is needed, such as nickel plating, bright tin or mist tin, with thermoplastic tube also immersed powder, what color and other basic requirements.

#### New energy soft connection process:

0.1 copper foil is used as raw material for soft connection of new energy batteries, and raw materials are cut according to the design requirements of drawings. Whether the whole product is attached to the nickel sheet or part of the attached, it is necessary to use the nickel sheet to mark the two ends of the contact surface. Nickel sheet, cut raw materials in accordance with the requirements of the drawing (load current) design and installation, cut raw materials in accordance with the installation requirements placed on the corresponding mold of the welding machine, the workpiece working contact surface of high temperature and high pressure molding integration









Brake spring
Seat spring

Clutch spring Key spring

• Harness clip spring, etc

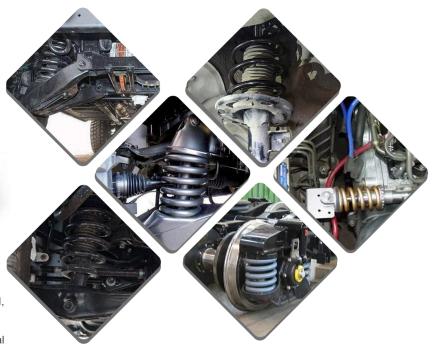
Hood lock spring



Engine: valve spring, pressure spring in belt tensioner, hydraulic tappet spring

**Body**: glass lifter, inner spring of cover lock, inner stop spring of rear door/cover hydraulic rod, rearview mirror return spring, seat spring

**Chassis**: shock absorber internal spring, shock absorber spring, vacuum booster pump internal return spring, brake pump/sub-pump internal return spring trunk spring......





# Eco - Rapid Prototyping

# The material we use: From China, Taiwan, Korea, Italy, Japan, Germany, Switzerland, Austria...

| Material     | Category   | Туре  | Characteristic   | Usable range   |
|--------------|--|---|--|--|
| 材料<br>【sus]  | Magnetic, non-<br>magnetic, smooth and<br>fog (resin, dark)                                      | 201, 202 etc  | Nickel content is small, can not meet the salt spray test requirements.                                  | This material is commonly used in process springs  |
|              |  | 301, 302, 303, 304, 305, 309,<br>310, 316, 321 etc  | This kind of material is suitable for use, have acid and alkali resistance, high temperature resistance. | Medical instruments, military, aerospace, agricultural machinery, industrial and mining equipment, electronics, electrical appliances, daily necessities tools, locks, toys, etc., suitable for all kinds of products                    |
|              |  | 410, 420, 430 etc   | Acid and alkali resistant, high temperature resistant.   | Medical instruments, military, aerospace, electronics, electrical appliances   |
|              |  | 630, 631 etc  |  | Medical instruments, military, aerospace, agricultural machinery, industrial and mining equipment, electronics, electrical appliances, daily tools, locks, toys and so on Suitable for all kinds of products.                            |
| 碳钢<br>(SWC)  | Low carbon steel, high<br>carbon steel, manganese<br>steel, nickel wire,<br>galvanized iron wire | 60SizMNA, 60SizCRVA, 55CrSi   | High hardness, good elasticity.  | Medical instruments, military, aerospace, agricultural machinery, industrial and mining equipment, cars, baby buggies, electronics, electrical appliances, daily necessities tools, locks, toys, etc Suitable for all kinds of products. |
| 琴钢丝<br>(swp) |  | SWP-B, SWP-A  | Tensile resistance, long service life  | Medical instruments, military, aerospace, agricultural machinery, industrial and mining equipment, cars, baby buggies, electronics, electrical appliances, daily necessities tools, locks, toys, etc Suitable for all kinds of products  |
| 铜材<br>copper |  | Phosphorous copper wire, tinned copper wire, nickel plated copper wire, bronze, copper, phosphorus, copper, beryllium copper, etc | Good conductivity of electronics, electrical appliances, antennas, etc.                                  | Medical instruments, military, aerospace, agricultural machinery, industrial and mining equipment, automobiles, electronics, electrical appliances, antennas, etc  |
| 铁<br>iron    | Galvanized iron wire, water pumping wire   |   | Soft material  | Medical instruments, military, aerospace, agricultural machinery, industrial and mining instruments, crafts, decoration. Wire tie material   |

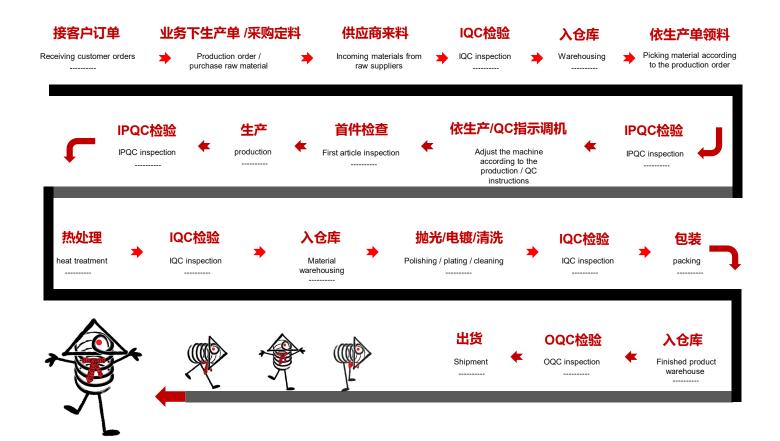
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For a long time we are committed to the partnership with well-known brands, in order to subvert the increasingly fierce market competition environment, we have been constantly optimizing the supply chain, optimize the internal manufacturing costs, and achieve a win-win situation with customers.

With strong corporate strength and extremely advantageous services, the company has become Microsoft, Apple, Samsung, HP, Panasonic, Gree, Philips, Toshiba, Xinwang Da, Ningde times, and other well-known brand cooperation suppliers.





































SUZUKI











# We Can Do More Than You Imaging!



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